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on the machine you may have to block up the vise) Now crank the knee all the way up to the bottom of the head. Position the table with X and Y cranks so the spindle nose goes into the vise jaws Crank the knee up so the bottom of the spindle sets inside the vise jaws Clamp the vise jaws onto the bottom of the spindle. You will see that there is

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## **SERIES I MILLING MACHINES**

Although for many years Bridgeport produced only the "Series 1" (though a simple horizontal miller was produced for in-house use) it was eventually converted into many special-purpose examples, both by the factory and third parties: machines with 2D and 3D hydraulic copying in both manual and automatic versions; T-shaped heads to allow a single head to be moved sideways, or up to three heads ...

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