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1: OCCUPATIONAL

SAFETY 1.1 Must be

strong and long lasting

Must not interfere with

the operation of the

machine Must be easy

to repair Must be

corrosion and fire

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resistant Must provide
maximum protection

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QUESTION 12: MILLING
MACHINES AND
SURFACE GRINDERS

12.1 Identify the
milling cutter types
shown in FIGURE 5
below. Write the
answers next to the
question number
(12.1.1–12.1.3) in the
ANSWER BOOK.

FIGURE 5 (3) ... N2

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SECTION A QUESTION
1: OCCUPATIONAL

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SAFETY 1.1 • Must be strong and long lasting
• Must not interfere with the operation of the machine • Must be easy to repair • Must be corrosion and fire resistant • Must provide maximum protection

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QUESTION 1:
WELDING, COMPUTER
AIDED DRAUGHTING,
FASTENERS AND

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FITTINGS 1.1 Name
THREE welding
processes you can use
to join metal. (3) 1.2
Name the types of
welded joints shown in
FIGURE 1. Write only
the answer next to the
question number
(1.2.1-1.2.4) on the
ANSWER SHEET.

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SECTION B: MACHINES
ANSWER ONLY FOUR
OF THE QUESTIONS IN
SECTION B QUESTION
10: DRILLING

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MACHINES 10.1 Name the THREE main types of drilling machines commonly found in an engineering workshop. (3) 10.2 The cutting speed for stainless steel is 15 metres per minute (m/min) and the diameter of the drill bit is 16mm.

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Fitting & Turning This subject teaches learners how to

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operate and monitor drilling machines, milling machines, surface grinding machines and lathes. It also includes welding/joining of metals, heat exchangers and maintenance.

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